

Garant

Steel boring bar A.. PCKNR 75°, for indexable inserts CN., right-hand, Shank Ø / insert size: 32/12mm


Order data

Order number	250042 32/12
GTIN	4045197710987
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	40 mm
Shim	259031 2
Centre offset L_3	22 mm
suitable indexable insert	CN.. 1204..
Shim punches pack	259047 2
ISO code toolholder	A32U PCKNR/L12
Insert size	12 mm
Lever screw	259018 2
Lever	259015 2
Shim pins pack	259044 2
Overall length L	350 mm
Clamping height L_2	31 mm
Setting angle κ	75 degrees
Shank Ø D_s	32 mm
Standard	Works standard
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3